

Work Order ID 62212

Wednesday, September 22, 2010 11:45:56 A



Page 1

Item ID: D2237

Accept



Setup Start



Revision ID:

Item Name: Striker Plate

Stop



Start Date: 9/22/2010 Start Qty: 40.00



Cust Item ID:

Required Date: 9/29/2010 Req'd Qty: 40.00

Customer:

Reference:

Approvals:

Process Plan:

H

Date: *10-9-22* Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr	Revision Nbr
D2237	Rev D1

100

0.00



Waterjet

FLOW WATER JET

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D ☐ Dwg Rev: *D1* ☐ Prog Rev: *D1* ☐ 2-Deburr if necessary

304 - 033

1B10-9-30

GP 10/10/06

(47)

110

0.00



QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

Quality Control

1B10-9-30

120

0.00



QC

QC8- Inspect parts - second check

Memo

0.00

Quality Control

8.016106

count

(217)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 3

Item ID: D2237

Accept

Revision ID:

Item Name: Striker Plate

Start Date: 9/22/2010 Start Qty: 40.00

Required Date: 9/29/2010 Req'd Qty: 40.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/10/2010
MF
10-10-19

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

Wednesday, September 22, 2010 11:46:01 AM

Page 1

Work Order ID: 62212



Parent Item: D2237



Parent Item Name: Striker Plate

Start Date: 9/22/2010

Required Date: 9/29/2010

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP C 02.05.11 Clarify IPP NG
IPP D 06.05.25 Waterjet EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304S22GA

Purchased

No

100

sf

97.0896

0.01

0.421053

15



1810-9-30

304/316 .032 Sheet

Location

Loc Qty

Loc Code

MAT20

97.0896

109023

30.2896

109057

66.8

109057

47

W/O:		WORK ORDER CHANGES					
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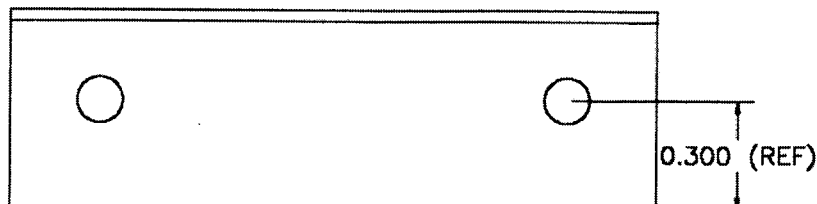
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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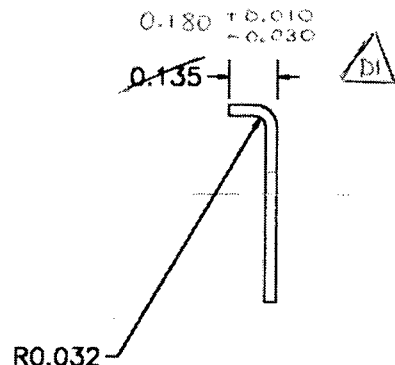


DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. D
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	D2237	SHEET 1 OF 1
DATE 94:10:25	TITLE STRIKER PLATE		SCALE 2:1
DI	04.06.15		UPDATE DIMENSION

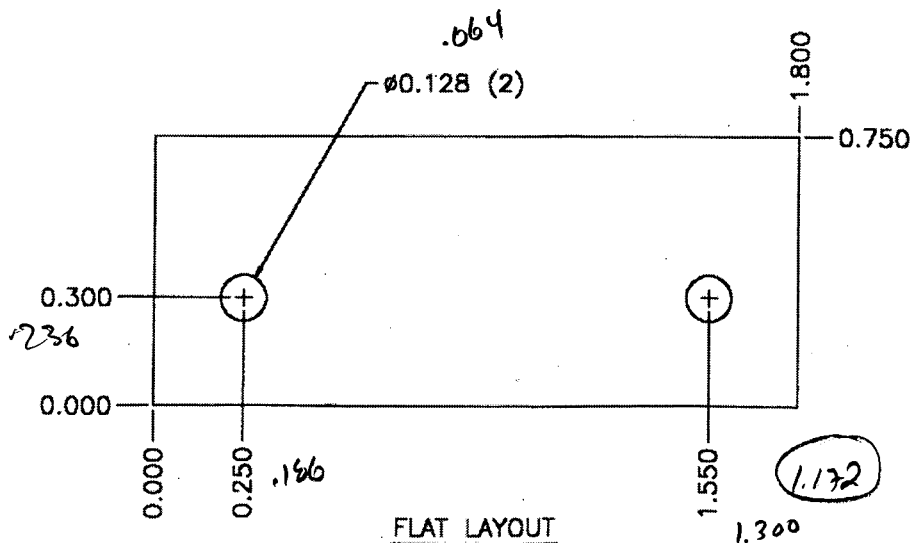
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47/12/17 DS



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FLAT LAYOUT

MATERIAL: 304/316 SS, 0.034 THICK

W/O:		WORK ORDER CHANGES					
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